

M1 Common troubles and solutions

Trouble	Cause	Solution
The motor does not work	1. No connection with power supply	Check if plug and wire are fine; check if socket has power supply.
	2. The fuse is broken.	Replace fuse.
	3. The motor is disconnected.	Open motor and connect it.
	4. The motor or its capacitor is in trouble.	Replace it.
The colorant dispense discontinuously.	1. Air bubbles in canister	See "Preparation Before Use" to remove them
	2. Too little colorant in canister	Top up colorant
	3. Deposited colorant causes blocks.	Clean "valve kit" and relevant parts
Canisters mounting on turntable are loose.	Bolts are loose.	Screw down the bolts
The colorant is difficult to be dispensed out.	The nozzle is blocked.	Clean the nozzle
The plunger handle is difficult to move up and down.	The colorant in pump is dry and hard.	Remove the colorant, clean pump and canister
The agitator is not moving during mixing.	1. The crank under the canister deviates from the plastic sleeve of the rotating panel	Install the canister again
	2. The agitator's setscrew falls off.	Fasten the setscrew
Colorant leaks from nozzle.	"O"-ring of the nozzle is damaged	Replace it.